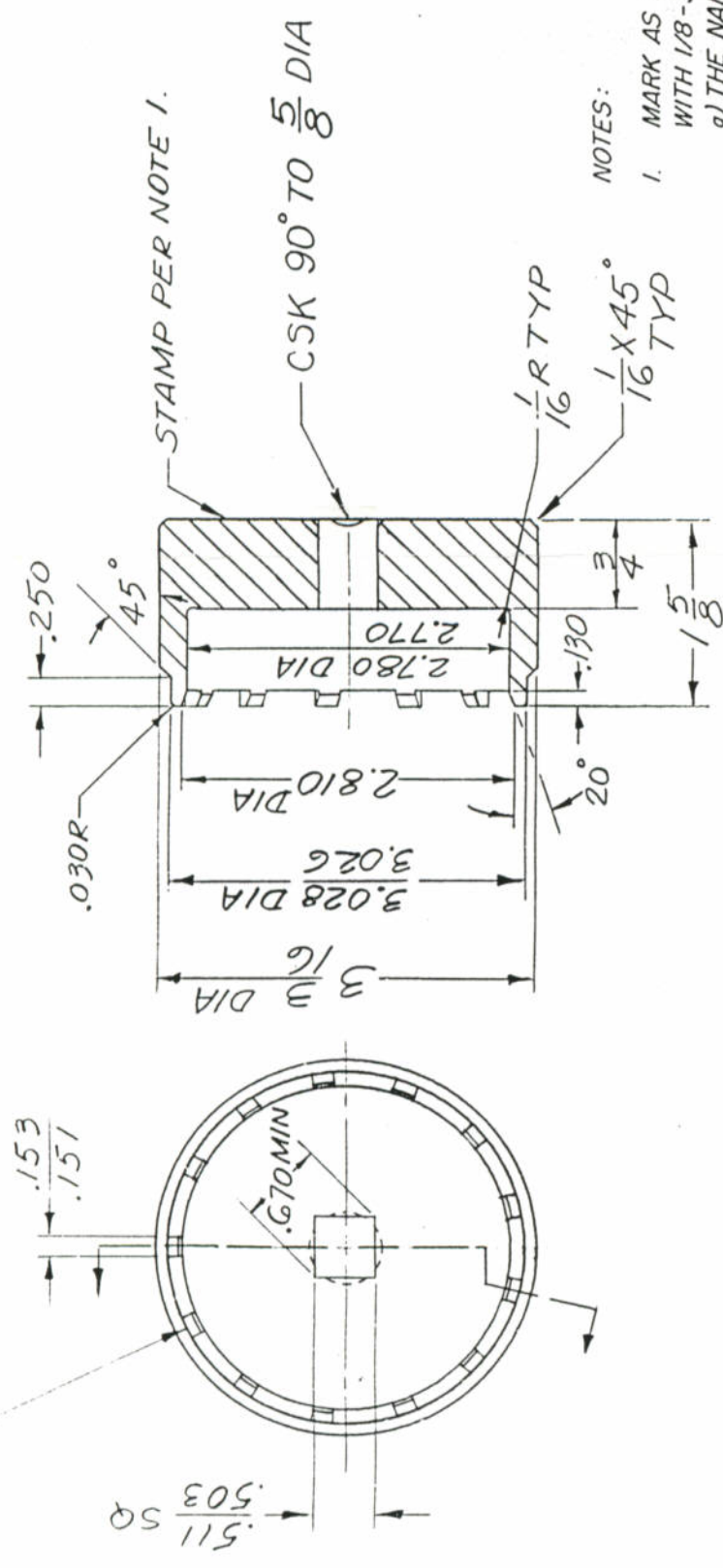


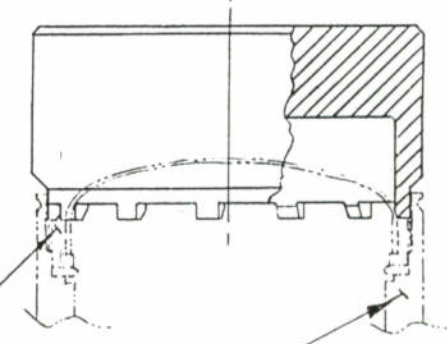
REVISIONS			DATE	APPROVED
SYM.	DESCRIPTION			

13 LUGS EQUALLY
SPACED WITHIN .005 TIR



- NOTES:
1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
 2. CADMIUM PLATE PER AMS 2400 DIM. MUST BE MET AFTER PLATING

OIL SUMP (REF)



GAS PRODUCER
TURBINE ASSY(REF)

These tool drawings are furnished in accord with the terms of the DDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GM.

6798047
SHT 1 OF 1

AMS 2400
NUMBER
SPEC SUMMARY (REF)

BREAK SHARP EDGES .020 UOS

UNLESS OTHERWISE SPECIFIED		APPROVALS		DATE
TOL. ON ANGLES $\pm 1^\circ$		DRAWN JH/HME/RAUGH		10-6-65
TOL. ON 3 PLACE DECIMALS $\pm .010$		CHECKED RDM		11-17-65
TOL. ON FRACTIONS $\pm 1/64$		CHK. DR. Power		11-18-65
TOL. ON DECIMALS $\pm 1/64$		METALLURGY		
4 PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC		ENGR. 1		
MATERIAL SAE 4340		ENGR. 2 GAL		
HEAT TREAT HDN 38-42 Rc		ENGR. 3 EJR		
		FINAL RJH		
SURFACE TREAT. INSPECTION		REVIEW APPROVAL		
NOTED				
		ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA		
		TITLE WRENCH-OIL SUMP, TURBINE		
		MODEL		
		SIZE	DWG. No.	
		C	6798047	
		SCALE FULL	CODE IDENT 73342	SHEET 1 OF 1

FILE COPY